# PUBLICATION INDEX FOR SGS 2-32



## K & L SOARING, LLC 5996 STATE ROUTE 224 CAYUTA, NY 14824

.

Issued: 15 Feb 2010 Revised: 20 June 2010

## PUBLICATION INDEX

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## **REVISION PAGE**

Change Description	Revision Date
Publication Issuance	15 Feb 2010
Revised to Change to SA-001.6 from SA-001.5	20 June 2010

Date Issued Reis	Title	Publication No.
March 1969 anual	SGS 2-32 Flight – Erection - Maintenance M	SSP-PH-3
tions available to support all mode	rovides a complete catalog of public	Note: The following list pr 2-32 Sailplane.

## 2-32 Service Bulletin Index

Number	Subject	Revision Date
SA-001.6	Inspection of Tow Release Assembly	29 Dec 2009
SA-003	Aerobatics in Schweizer Sailplane	25 Mar 1987
SA-005.1	Identification and Possible Replacement of Tow Release Arm	31 Jan 1988
SA-007	Improper Rear Seating Location	18 Oct 1988
SA-011	Inspection of Elevator Control Cable Assembly	30 Jan 2004

## 2-32 Service Letter Index

Number	Subject	<b>Revision Date</b>
SL-102-8	Installation Instructions for 1/64 <sup>th</sup> Oversize Main Wing Pins	20 Jan 1972
SL-001	Annual Disassembly of Aircraft	01 Jun 1987



BULLETIN NO. SA-001.6\* DATE: Dec 29, 2009 PAGE: 1 of 13

\* Supercedes Service Bulletin No. SA-001.5, Dated Oct 16, 2009

SUBJECT: ONE-TIME INSPECTION OF TOW RELEASE ASSEMBLY; DAILY INSPECTION OF TOW RELEASE ASSEMBLY: PILOT'S PREFLIGHT INSPECTION OF TOW RELEASE ASSEMBLY; 100 HOUR/ANNUAL INSPECTION OF TOW RELEASE ASSEMBLY.

AIRCRAFT AFFECTED:	All the following Schweizer Sailplane Models SGU 1-7 SGS 2-8 (TG-2) SGS 2-12 (TG-3) SGU 1-19 SGU 1-20 SGU 1-21 SGU 2-22, 2-22A, 2-22C, 2-22CK, 2-22E, 2-22EK SGS 1-23, 1-23B, 1-23C, 1-23D, 1-23E, 1-23F, 1-23G, 1-23H, 1-23H15 SGS 1-24 SGS 1-26, 1-26A, 1-26B, 1-26C, 1-26D, 1-26E SGS 2-32
	SGS 2-33, 2-33A, 2-33AK
	SGS 1-34, 1-34R
	SGS 1-35C
	SGS 1-36 (Sprite)

All Schweizer Sailplanes field retrofitted to incorporate a tow release assembly

TIME OF COMPLAINCE:

- PART I: Shall be accomplished on a one-time basis within 30 days of issue date of this bulletin or at next 100 hour inspection, whichever occurs first (unless already accomplished in accordance with Part III of SA-001.4 or prior revision)
- PART II: Shall be accomplished prior to the first flight of each day

PART III: Shall be accomplished at each Preflight inspection

PART IV: Shall be accomplished at each 100 hour/Annual inspection

BULLETIN NO. SA-001.6\* DATE: Dec 29, 2009 PAGE: 2 of 13

REFERENCE: Schweizer Service Bulletin SA-005.1, 31 January 1988 AC 43.13-1A

- OVERVIEW: The .5 revision is the same as the .4 revision except changes to Figures 1, 3, & 4. Figure 1 has changed to add View D to show improper engagement. Figure 3 has been changed to show proper release arm cutout. Figure 4 has been changed to show proper readings for the C.G. hook install.
  - PREFACE: Field reports indicate that it is possible for the tow hooks on the affected aircraft to release during towing operations without input from the sailplane pilot. Thorough analysis of this situation has allowed K & L Soaring, LLC (K & L) to attribute such incidents to (1) improper combinations of tow hooks and release arms, (2) improper installation of the tow hook into the release arm, or (3) excessive wear of the tow hook or release arm.

Parts I through IV of this Service Bulletin list instructions for a one-time inspection, a daily inspection, a Preflight inspection, and a 100 hour/Annual inspection of the tow release assemblies used on the affected aircraft. It should be noted that Part I of this bulletin need not be accomplished if Part III of Service Bulletin SA-001.() was previously accomplished. Any discrepancies observed while performing the inspection procedures listed in this bulletin requires the aircraft to be grounded until the situation is resolved.

In addition, since there is always the possibility of improper release of the tow hook, sailplane tow operations must always be performed where there is sufficient airfield available to accommodate such occurrences. Premature release of the tow hook from the release arm should not result in damage to the aircraft or injury of its occupants, if the recovery is executed properly.

PART I – ONE-TIME INSPECTION OF TOW RELEASE ASSEMBLY.

#### PROCEDURE

#### NOTE

Many different versions (Part Numbers) of tow hooks and release arms have been manufactured for Schweizer Sailplanes. However, as specified in Table 1 of this bulletin, only certain tow hooks/release arm combinations are compatible with each model sailplane. Unacceptable combinations must be replaced.

a. Use Table 1 of this bulletin to determine if an acceptable tow hook and release arm are installed

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Aircraft	Tow Hook	Standard Release Arm	Superseding/ Replacement Release Arm
SGU 1-7	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGS 2-8 (TG-2 )	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGS 2-12 (TG-3)	R-200-9A or 1A218-1A or 1B-221-3	12B-141 or 1B-217-1A	1D-217-9
SGU 1-19	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGU 1-20	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGU 1-21	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGU 2-22 (All Models) (C.G. Hook)	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGS 1-23 (All Models)	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGS 1-24	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGS 1-26, A, B, C, & C.G. Hook	R-200-9A or 1A218-1A or 1B-221-3	R-200-12A or 1B-217-1A	1D-217-9
SGS 1-26 D, E	1A-218-1A or 1B-221-1	1D-222-7	1D-222-13
SGS 1-26 D & E (C.G. Hook)	1B-221-1	1D-222-1	1D-222-11
SGS 1-26E (opt.)	10232A-1	1B-217-5	1D-217-11
SGS 2-32	1B-221-1	1D-222-1	1D-222-11
SGS 2-33, 2-33A, 2-33AK (C.G. Hook)	1A-218-1A or 1B-221-3	1B-217-1A	1D-217-9
SGS 2-33, 2-33A, 2-33AK (opt.) (C.G. Hook)	10232A-1	1B-217-5	1D-217-11
SGS 1-34, 1-34R	1A-218-1A or 1B-221-1	34017D-1	34017D-11
SGS 1-35C	1A-218-1A or 1B-221-1	1D-222-7	1D-222-13
SGS 1-35C (opt.)	10232A-1	1B-217-5	1D-217-11
SGS 1-36	10232A-1	1B-217-5	1D-217-11

#### TABLE 1 - ACCEPTABLE TOW HOOK / RELEASE ARM COMBINATIONS

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#### CAUTION

THE 10232A-1 TOW HOOK IS PHYSICALLY SMALLER THAN THE OTHER TOW HOOKS. FIELD RETROFIT TO THE 10232A-1 TOW HOOK REQUIRES INSTALLATION OF A 1B-217-11 ARM AT A LOCATION FURTHER FORWARD ON THE AIRCRAFT. BE SURE TO CONTACT K & L FOR INSTALLATION INSTRUCTIONS BEFORE FIELD RETROFITTING SAILPLANE TO INCORPORATE 10232A-1 TOW HOOK

b. Replace tow hook and/or release arm as required to obtain an acceptable combination (as specified in Table 1) for sailplane in question.

#### <u>NOTE</u>

- Proper engagement of the tow hook into the release arm is shown in Figure 1, View A, and Figure 4. Excessive wear of the tow hook step could result in improper engagement. Figure 2 of this bulletin provides inspection data and wear limits for the tow hook. Tow hooks which do not meet the specified limits must either be reworked to obtain dimensions (as specified in Figure 2) or replaced.
- If tow hooks is able to slide into the release arm, beyond the tow hook step, as shown by Figure 1, View C, the release arm must either be reworked with a slug as specified in Figure 3, or replaced.
- c. Inspect tow hook for wear in accordance with Figure 2 of this bulletin.

#### CAUTION

ALL AIRCRAFT REPAIRS AND REWORK MUST BE ACCOMPLISHED WITHIN THE GUIDELINES ESTABLISHED BY AC 43.13

- d. If tow hook dimensions are not within limits specified in Figure 2, either rework the tow hook to obtain dimensions (as specified in Figure 2) or replace it with a new or serviceable, used tow hook
- e. Engage tow hook into release arm. Ensure that the tow hook properly engages as shown in Figure 1, View A.
- f. If tow hook is unable to completely engage (shown by Figure 1, View B) shorten the rubber bumper stop between the release knob and the instrument panel to allow the release assembly to close further.

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- g. If tow hook is able to travel too far inboard as shown in Figure 1, View C, disengage tow hook from release arm and measure the length of the release arm slot
- h. If dimension is less than 0.66 inch, rework release arm by welding on 1B-217-19 slug at location shown in Figure 3. (Release arm may be replaced as an alternate to welding on slug)
- i. If length of release arm slot is greater than 0.66 inch, replace release arm.
- j. Perform a thorough inspection of the tow hook installation in accordance with the 100 hour inspection requirements listed in Table 2 of this bulletin.
- k. Repair of replace unserviceable component(s), as required
- I. Record compliance with Part I of this Service Bulletin in Aircraft Log Book.

#### PART II – DAILY INSPECTION OF TOW RELEASE ASSEMBLY.

#### PROCEDURE

#### NOTE

The following inspection does not require any disassembly of the aircraft or release assembly. However, if any defects are noted during inspection, the problem(s) must be resolved prior to next flight.

a. Perform a thorough visual inspection of the tow release assembly and associated components in accordance with the daily inspection requirements listed in Table 2 of this bulletin.

#### <u>CAUTION</u>

## ALL AIRCRAFT REPAIR AND REWORK MUST BE ACCOMPLISHED WITHIN GUIDELINES SPECIFIED IN AC43.13.

b. If any defects are noted, repair or replace faulty components prior to next flight.

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#### 100 Daily Annual Hour Visually inspect release arm for damage, cracks, Х Х Х deformation, and freedom of movement on pivot bolt. Visually and physically inspect release arm slot for Х Х Х excessive wear which would allow the tow hook to engage beyond hook step. (See Figure 1, Item C.) Dimensionally measure the slot in the release arm to Х insure that it is within tolerance as shown on Figure 3. Visually check tow hook for damage, cracks, Х Х Х deformation, and freedom of movement on pivot bolt. Visually check tow hook to insure that surface "x" and "y" of step shown in Figure 2 are flat, smooth, and Х Х Х properly engages release arm. Dimensionally check tow hook to insure all dimensions are within tolerances in accordance with Figure 2 and Х for elongation of attach holes in accordance with Figure 4. Inspect release damper for general condition and proper Х Х Х engagement of tow hook. Perform operational check per Part III. Х Х Х Perform a release check for proper release tension in Х accordance with Figure 4. Lubricate attach hardware for tow hook and release Х Х arm. Lubricate guide-tubes in release control with dry stick Х Х type lubricant. Insure that tow hook moves freely on pivot bolt. Х Х Х

#### TABLE 2 – DAILY, 100-HOUR, & ANNUAL INSPECTION

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PART III – PREFLIGHT INSPECTION OF TOW RELEASE ASSEMBLY.

#### PROCEDURE

#### NOTE

- Figure 1 shows the proper attachment of the tow hook into the release arm. Note that the step of the tow hook should seat against the release arm. The tow hook step must fully engage the release arm to allow the release assembly to function properly. The tow hook must not be allowed to extend through the release arm beyond the step on the hook as shown in Figure 1, View C.
- The tow rope must not be allowed to wrap around the release arm or any part of the sailplane. It must extend, unobstructed, directly forward from the sailplane to the tow vehicle.
- a. Attach tow line to tow hook and apply tension on line in direction of tow.
- b. With tension on tow line, pull the release control on the instrument panel and check for proper release of tow line.
- c. If tow line does not release properly, troubleshoot tow release assembly and perform necessary repairs.
- d. Reattach tow lines to tow hook and check for retention of tow line as follows.
  - 1) Apply a moderate tug on the tow line in the direction of tow.
  - 2) Inspect the release assembly to ensure that it has remained completely closed.
  - 3) If the release assembly has opened, even partially, ground aircraft and troubleshoot release assembly. Repair or replace faulty component (s) as required.

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#### PART IV – 100 HOUR/ANNUAL INSPECTION OF TOW RELEASE ASSEMBLY

#### PROCEDURE

a. Perform a thorough inspection of tow release assembly in accordance with 100 hour/annual inspection requirements listed in Table 2.

#### CAUTION

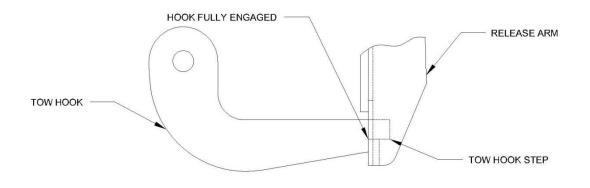
#### ALL AIRCRAFT REPAIRS MUST BE PERFORMED IN ACCORDANCE WITH AC43.13

- b. If defects are noted, repair or replace faulty component (s).
- c. Record compliance with Part IV of this Service Bulletin in Aircraft Log Book

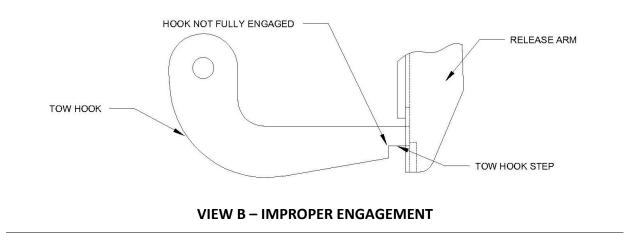
#### WEIGHT & BALANCE DATA

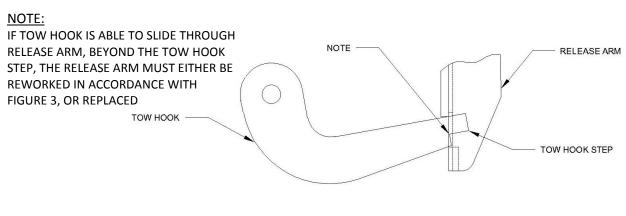
Weight & Balance not affected.

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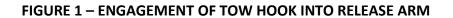












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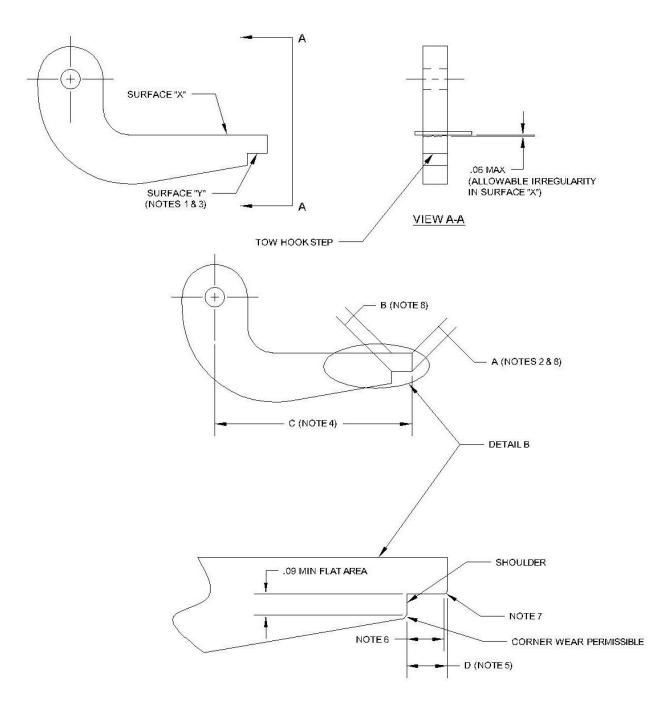


FIGURE 2 – TOW HOOK INSPECTION AND REWORK (SHEET 1 OF 2)

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#### NOTES:

- IF WEAR OCCURS ON SURFACE "Y" IT MUST BE POLISHED FLAT WITHIN TOLERANCES PROVIDED IN FIGURE 2 (SHEET 1). IF THE HOOK CANNOT MEET THESE REQUIRED DIMENSIONS IT MUST BE REPLACED. UNDER NO CONDITIONS SHOULD SURFACE "X" BE POLISHED OR MACHINED TO CHANGE ITS ANGLE.
- DIMENSION "A" ON STD 10232-001 HOOK SHALL BE .21 INCHES MIN. & .28 INCHES MAX. DIMENSION "A" ON STD 1A218-1A, STD 1B221-3, & R-200-9A HOOKS SHALL BE .25 INCHES MIN. & .31 INCHES MAX.
- 3. SURFACE "Y" MUST REMAIN FLAT, SMOOTH, AND WITHIN TOLERANCES SHOWN ON SHEET 1. (SEE ILLUSTRATION).
- 4. DIMENSION "C" ON STD 10232-001 HOOK SHALL BE 2.06 ± .03 INCHES. DIMENSION "C" ON STD 1A218-1A, STD 1B221-3, & R-200-9A SHALL BE 3.00 ± .03 INCHES.
- 5. DIMENSION "D" ON STD 10232-001 HOOK SHALL BE .25 ± .03 INCHES. DIMENSION "D" ON STD 1A218-1A, STD 1B221-3, & R-200-9A SHALL BE .31 ± .03 INCHES.
- 6. HOOK MUST REMAIN FLAT IN THIS AREA FOR A MIN. OF .21 INCHES FROM SHOULDER OF HOOK.
- 7. WEAR OUTSIDE OF THE .21 MIN. FLAT AREA IS PERMISSABLE.
- 8. DIMENSION "B" MUST BE EQUAL TO DIMENSION "A", OR LESS THAN DIMENSION "A" BY NO MORE THAN .015 INCHES AND CANNOT BE GREATER THAN DIMENSION "A".
- 9. ALL SURFACES EXCEPT SURFACE "X" MAY BE FILLED TO OBTAIN REQUIRED DIMENSIONS.

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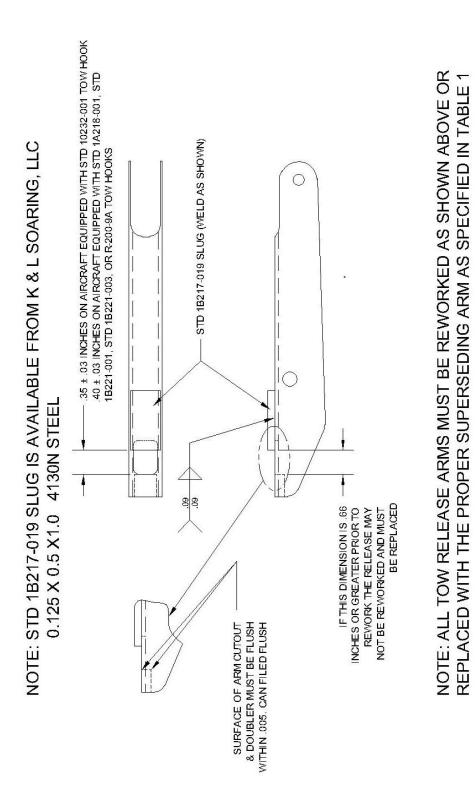


FIGURE 3 - REWORK OF RELEASE ARM

#### FIGURE 2 - TOW HOOK INSPECTION AND REWORK (SHEET 2 OF 2)

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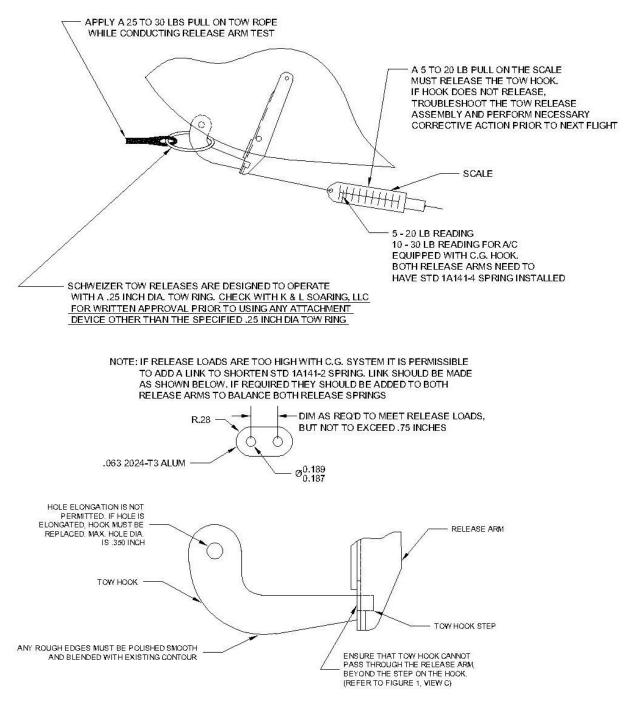


FIGURE 4 - PULL TEST OF TOW RELEASE ASSEMBLY

# SERVICE

B

SERVICE BULLETIN SA-003

DATE: 25 March 1987

PAGE 1 of 2

SUBJECT: AEROBATICS IN SCHWEIZER SAILPLANE MODELS LISTED BELOW.

MODELS AFFECTED: SGU 1-7 SGS 2-8 (TG2) SGS 2-12 (TG3) SGU 1-19 SGU 1-20 SGU 1-21 SGU 2-22, 2-22A, 2-22C, 2-22CK, 2-22E, 2-22EK SGS 1-23, 1-23B, 1-23C, 1-23D, 1-23E, 1-23F, 1-23G, 1-23H. 1-23H15 SGS 1-24 SGS 1-26, 1-26A, 1-26B, 1-26C, 1-26D, 1-26E SGS 2-32 SGS 2-33, 2-33A, 2-33AK SGS 1-34, 1-34R SGS 1-35, 1-35A, 1-35C SGS 1-36 (Sprite)

#### NOTE

In the text of this writing, the terms "GLIDER" and "SAILPLANE" are to be considered synonymous.

REFERENCE:	2-32 Flight-Erection-Maintenance Manual Page 1-10
	2-22 Flight-Erection-Maintenance Manual Page 5
	2-33 Flight-Erection-Maintenance Manual Pages 1-5
	1-26 Flight-Erection-Maintenance Manual Page 5
	1-34 Flight-Erection-Maintenance Manual Pages 1-7
	1-36 "Sprite" Pilot's Operating Manual Page 23

SERVICE BULLETIN SA-003

DATE: 25 March 1987

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#### NOTE

For the purposes of this Service Bulletin, areobatic flight means an intentional manueuver involving an abrupt change in an aircraft's attitude, an abnormal attitude, or abnormal acceleration, not necessary for normal flight. (Refer to FAR 91.71 for further information.)

PREFACE: Schweizer Aircraft Corporation <u>DOES NOT APPROVE OR RECOMMEND</u> that aerobatics of any kind be performed in any of the Schweizer sailplane models affected by this Service Bulletin, despite any language to the contrary in any of the Flight-Erection and Maintenance Manuals or Pilot's Operating Manual referenced herein.

> Although there is language in the referenced publications that various levels of aerobatics are permitted, Schweizer Aircraft Corporation RECOMMENDS that <u>NO TYPE</u> of aerobatics be performed in these model sailplanes since in doing so, the structural design levels of the sailplane could be exceeded, which may result in serious personal injury to the occupants of the aircraft.

The only exception to this recommendation is spins when performed within the guidelines of, and as approved in, the Flight Manual or Pilot's Operating Handbook for the aircraft being operated. However, before performing spins in the aircraft, each pilot must receive complete instructions and training as to the proper execution of this maneuver, as well as the characteristics of the aircraft during the spin and recovery therefrom.

# SERVICE

Schweizer Aircraft Corp. Post Office Box 147 Elmira, New York 14902

SERVICE BULLETIN SA-005.1\*

DATE: 31 January 1988

PAGE 1 of 3

A - - 0

\* Superseded Service Bulletin NO. SA-005, Dated 1 June 1987

SUBJECT: IDENTIFICATION AND POSSIBLE REPLACEMENT OF TOW RELEASE ARM.

MODELS AFFECTED: • All the following Schweizer manufactured and kit built Schweizer gliders and sailplane models. SGU 1-7 SGS 2-8 (TG-2) SGS 2-12 (TG-3) SGU 1-19 SGU 1-20 SGU 1-21 SGU 2-22, 2-22A, 2-22C, 2-22CK, 2-22E, 2-22EK SGS 1-23, 1-23B, 1-23C, 1-23D, 1-23E, 1-23F, 1-23G, 1-23H, 1-23H15 SGS 1-24 SGS 1-26, 1-26A, 1-26B, 1-26C, 1-26D, 1-26E SGS 2-32 SGS 2-33 SGS 2-33, 2-33A, 2-33AK SGS 1-34, 1-34R SGS 1-35C SGS 1-36 (Sprite)

> All Schweizer Sailplanes field retrofitted to incorporate a tow hook installation

TIME OF COMPLIANCE: Shall be accomplished on affected aircraft prior to next auto or winch tow , or within 60 days of issue date of this bulletin, whichever occurs first.

PREFACE: Reports indicate that part number 1D217-13, 1D222-15, 1D222-17, and 34017D-15 tow release arms may fail to properly disengage the tow hook from the sailplane during tow operations. The possibility of this incident occurring greatly increases during auto and winch tow operations or during an overrun of the tow line. This Service Bulletin requires the replacement of the above mentioned release arms with new or serviceable, used release arms (part numbers specified within procedure). SERVICE BULLETIN SA-005.1\*

DATE: 31 January 1988

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#### PROCEDURE

a. Visually check release arms on the affected aircraft for the presence of a lug welded to the front of the arm, below tow hook slot. (Refer to Figure 1.)

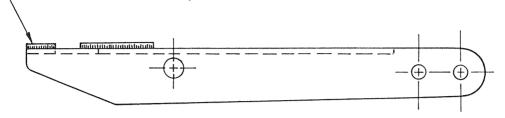
#### NOTE

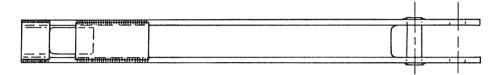
- The suspect release arms (PN's 1D217-13, 1D222-15, 1D222-17, and 34017-15) may be identified by the presence of a lug welded on the front of the arm, below the tow hook slot. (Refer to Figure 1.)
- Replace suspect release arms as follows:
  (1) Replace 1D217-13 arm with 1D217-9 arm,
  - (1) Replace 10217-15 all with 10217-5 all,
  - (2) Replace 1D222-15 arm with 1D222-11 arm,(3) Replace 1D222-17 arm with 1D222-13 arm,
  - (4) Replace 34017D-15 arm with 34017D-11 arm.
- b. Remove and replace all suspect release arms (arms which incorporate lug welded to front, below tow hook slot) with acceptable replacement arm as specified in preceding NOTE.
- c. Return suspect release arms to Schweizer Aircraft Corp. within 90 days of issue date of this bulletin for free warranty replacement. Contact Sailplane Product Support Department for exchange information.
- d. Upon replacement of release arm, perform an operations check and maintain periodic and preflight inspections in accordance with the procedures outlined in Schweizer Bulletin SA-006.
- e. Record Compliance with this Service Bulletin in aircraft log book.

DATE: 31 January 1988

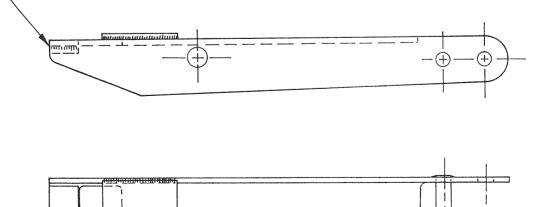
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ANY RELEASE ARM WITH THIS LUG WELDED ON FRONT SURFACE AS SHOWN MUST BE REPLACED.





RELEASE ARMS WITH THIS LUG WELDED ON THE INSIDE AS SHOWN ARE NOT AFFECTED BY THIS BULLETIN.



### FIGURE 1. RELEASE ARM

Letter No. SA-007 Date: **OCT** 1 8 1988 Page 1 of 1 Schweizer Aircraft Corp. Post Office Box 147 Elmira, New York 14902

#### SUBJECT: IMPROPER REAR SEAT LOADING

MODELS AFFECTED: All SGS 2-32

Time of Compliance: Upon receipt of this letter

PREFACE: As a result of past incidents involving overweight 2-32 Sailplanes, it is imperative that pilots strictly observe the loading requirements and c.g. limits imposed on the aircraft as dictated on pages 1-5 and 1-6 of the Flight, Erection, and Maintenance Manual.

> Although the 2-32 Flight, Erection, and Maintenance Manual briefly calls attention to the accommodation of two average sized passengers in the rear seat, pilots must be responsible for the safe operation of the aircraft and not to exceed the c.g. and weight limits as printed in the manual.

Overloading of the 2-32 Sailplane can result in loss of control of the ship, consequently destroying the aircraft and causing injury or death.

SERVICE

## SERVICE

B

E

Bulletin No. SA-011 Date: 30 Jan 2004

#### SUBJECT: INSPECTION OF ELEVATOR CONTROL CABLE ASSEMBLY

#### MODELS AFFECTED: All Model SGS 2-32

TIME OF COMPLIANCE: • Within next four months from issue date of this Bulletin or at next annual inspection, whichever occurs first

Each Annual Inspection thereafter

REFERENCE: Schweizer SGS 2-32 Flight Manual, Erection & Maintenance Instructions

Schweizer Drawing No. 32138

PREFACE: • Field reports indicate that there may be corrosion pits and/or cracking of subject control cable terminals (P/N AN 669). Failure of this component could result in loss of elevator control.

#### PROCEDURE:

- a. Gain access to elevator control cable assembly.
- b. Using a 10X magnifying glass, inspect the control cable assembly terminals (end fittings) for evidence of corrosion pits or cracking.
- c. Replace control cable assembly if damage is found.
- d. Reassemble sailplane.
- e. Record compliance with this Service Bulletin in the aircraft records.

#### WEIGHT AND BALANCE

Weight and balance are not affected.

January 20, 1972

Schweizer Aircraft Corporation P. O. Box 147 Elmira, New York 14902

#### SERVICE LETTER

SERVICE LETTER NO. SL-102-8 SUBJECT: Installation Instructions for 1/64th Oversize Main Wing Pins MODEL: Schweizer, SGS 2-32 Sailplane SER. NO.'s AFFECTED: All Serial Numbers

REFERENCE DRAWING: 32444B, Rev. D Main Wing Pins

TOOLS REQUIRED: Hand Reamer - 49/64 (.7656) 12" Tap Handle or a 3/4" (12 Point) Socket and 3/8 - 1/2 Drive Rachet

PARTS REQUIRED: (2) 32444B-1A Oversize Main Wing Pin (.7637 - .7645) (2) -3A Oversize Main Wing Pin (.7637 - .7645)

#### INSTALLATION PROCEDURE:

- 1. Disassemble wings from fuselage and remove rear cockpit interior liners.
- 2. Ream L & R Hand <u>Outboard Main Pin holes</u> only in both the wing spar and fuselage carry-thru 49/64" (.7656) using a socket and ratchet. Exercise caution when reaming to prevent oversize hole as a result of reamer not being perpendicular to hole during reaming operation.
- 3. Assemble wings to fuselage and install oversize pins in L & R Outboard Pin locations.
- 4. Level wings and support each wing with an adjustable wing stand.
- 5. Adjust the wing stand to allow the original standard-size wing pin to be inserted freely in the inboard main pin location.
  - NOTE: By applying wing pressure in an up or down motion while turning the standard wing pin within the hole, one should be able to determine the best relative position of the wing to fuselage alignment by the freedom of movement of the pin.
- 6. Insert shim stock between the wing spar and carry-thru to obtain a solid packup for clamping the wing spar and carry-thru to help prevent movement of the spar, in relation to the carry-thru, during the line-ream operation.
- 7. Clamp the spar and carry-thru with 2 large "C" clamps and line-ream 49/64" (.7656)

CAUTION: Protect the carry-thru from damage from the clamp by inserting a pad to shim between the clamp screw pad and carry-thru.

- 8. Repeat Oper. 5, 6, & 7 for opposite hand wing.
- 9. Install the new wing pins, reconnect controls and perform normal inspections prior to release for flight.

OPERATION COMPLETE

# SERVICE

Schweizer Aircraft Corp. Post Office Box 147 Elmira, New York 14902

#### SERVICE LETTER SL-001

DATE: 1 June 1987

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TO: All owners and operators of Schweizer Sailplanes.

SUBJECT: ANNUAL DISASSEMBLY OF AIRCRAFT.

MODELS AFFECTED: All Model SGS 1-23, SGS 1-26, SGS 2-32, and SGS 1-34 Schweizer Sailplanes.

Reports indicate that failure to disassemble the subject sailplanes periodically (removal of wings and stab) could result in corrosion buildup on the attach fittings and hardware, making disassembly difficult or even impossible without damage to the aircraft. For this reason, Schweizer Aircraft Corp. suggests that the affected sailplanes be disassembled at each 12-month calendar interval. After disassembly, inspect the wing and stab attachment fittings and trunnions for corrosion. Cleanup light corrosion with abrasive paper and wipe surfaces with a clean, soft, lint-free cloth. Apply light grease to all attaching fittings and parts. Ensure that all attaching parts are free of dirt, grit, and contamination, prior to reassembly. Failure to comply with this Service Letter could lead to a difficult-to-disassemble condition.